

# In-Line Filter

**QF5**



## Features and Benefits

- Element changeout from the top minimizes oil spillage
- Available with optional core assembly to accommodate coreless elements
- Offered with standard Q, QPML deep-plated and QCLQF coreless elements in 16" and 39" lengths with standard Viton® seals
- Offered in pipe, SAE straight thread, and flange porting
- Optional inlet and outlet test points
- WQF5 model for water service also available
- Various Dirt Alarm® options

Model No. of filter in photograph is QF539QZ10P32.

**300 gpm**

**1135 L/min**

**GH**

**500 psi**

**35 bar**

**RLT**

**KF5**

**SRLT**

**K9**

**2K9**

**3K9**

Viton® is a registered trademark of DuPont Dow Elastomers.

**QF5**



**INDUSTRIAL**



**AUTOMOTIVE MANUFACTURING**



**MACHINE TOOL**



**STEEL MAKING**



**MINING TECHNOLOGY**



**POWER GENERATION**



**PULP & PAPER**



**BULK FUEL FILTRATION**

## Applications

**3QF5**

**QFD2**

**QFD5**

**QF15**

**QLF15**

**SSQLF15**

**Flow Rating:** Up to 300 gpm (1135 L/min) for 150 SUS (32 cSt) fluids

**Max. Operating Pressure:** 500 psi (35 bar)

**Min. Yield Pressure:** 2500 psi (172 bar), per NFPA T2.6.1-R1-2005

**Rated Fatigue Pressure:** Contact Factory

**Temp. Range:** -20°F to 225°F (-29°C to 107°C)

**Bypass Setting:** Cracking: 30 psi (2.1 bar)  
Full Flow: 55 psi (3.8 bar)

**Porting Base:** Cast Aluminum

**Element Case:** Steel

**Cap:** Ductile Iron

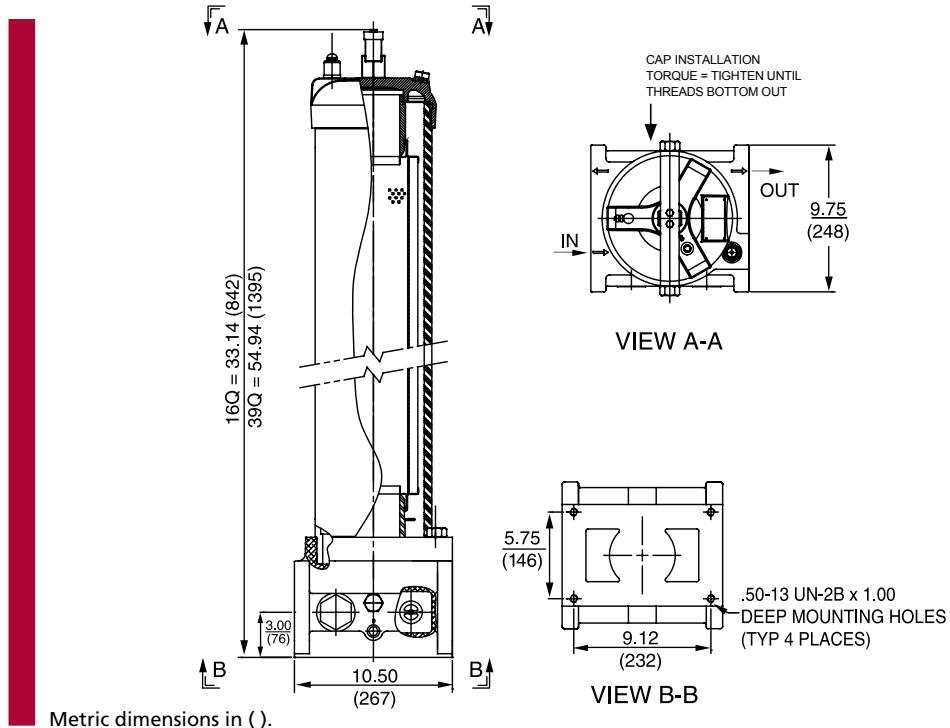
**Weight of QF539:** 185 lbs. (84 kg)

**Element Change Clearance:** 16Q 12.0" (205 mm)  
39Q 33.8" (859 mm)

## Filter Housing Specifications

**QF5**

# In-Line Filter



Metric dimensions in ( ).

**Element Performance Information**

	Element	Filtration Ratio Per ISO 4572/NFPA T3.10.8.8 Using automated particle counter (APC) calibrated per ISO 4402			Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171	
		$\beta_{x \geq 75}$	$\beta_{x \geq 100}$	$\beta_{x \geq 200}$	$\beta_{x(c) \geq 200}$	$\beta_{x(c) \geq 1000}$
16Q	Z1/CLQFZ1/PMLZ1	<1.0	<1.0	<1.0	<4.0	4.2
	Z3/CLQFZ3/PMLZ3/PMLAS3V/AS3V	<1.0	<1.0	<2.0	<4.0	4.8
	Z5/CLQFZ5/PMLZ5/PMLAS5V/AS5V	2.5	3.0	4.0	4.8	6.3
	Z10/CLQFZ10/PMLZ10/PMLAS10V/AS3V	7.4	8.2	10.0	8.0	10.0
	Z25/CLQFZ25/PMLZ25	18.0	20.0	22.5	19.0	24.0
39Q	Z1/CLQFZ1/PMLZ1	<1.0	<1.0	<1.0	<4.0	4.2
	Z3/CLQFZ3/PMLZ3/PMLAS3V/AS3V	<1.0	<1.0	<2.0	<4.0	4.8
	Z5/CLQFZ5/PMLZ5/PMLAS5V/AS5V	2.5	3.0	4.0	4.8	6.3
	Z10/CLQFZ10/PMLZ10/PMLAS10V/AS10V	7.4	8.2	10.0	8.0	10.0

**Dirt Holding Capacity**

	Element	DHC (gm)	Element	DHC (gm)	Element	DHC (gm)
			16Q	39Q	16Q	39Q
16Q	Z1	276	CLQFZ1	307	PMLZ1	307
	Z3/AS3V	283	CLQFZ3	315	PMLZ3/PMLAS3V	315
	Z5/AS5V	351	CLQFZ5	364	PMLZ5/PMLAS5V	364
	Z10/AS10V	280	CLQFZ10	306	PMLZ10/PMLAS10V	330
	Z25	254	CLQFZ25	278	PMLZ25	299
39Q	Z1	974	CLQFZ1	1259	PMLZ1	1485
	Z3/AS3V	1001	CLQFZ3	1293	PMLZ3/PMLAS3	1525
	Z5/AS5V	954	CLQFZ5	1302	PMLZ5/PMLAS5	1235
	Z10/AS10V	940	CLQFZ10	1214	PMLZ10/PMLAS10	1432
	Z25	853	CLQFZ25	1102	PMLZ25	1299

Element Collapse Rating: Q and QPML: 150 psid (10 bar), QCLQF: 100 psid (7 bar)

Flow Direction: Outside In

Element Nominal Dimensions: 39Q: 6.0" (150 mm) O.D. x 38.70" (985 mm) long  
39QCLQF: 6.0" (150 mm) O.D. x 40.01" (1016 mm) long  
39QPML: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

## Type Fluid Appropriate Schroeder Media

Petroleum Based Fluids	All Z-Media® and ASP® media (synthetic)
High Water Content	All Z-Media® and ASP® media (synthetic)
Invert Emulsions	10 and 25 $\mu$ Z-Media® and 10 $\mu$ ASP® media (synthetic)
Water Glycols	3, 5, 10 and 25 $\mu$ Z-Media® and all ASP® Media (synthetic)
Phosphate Esters	All Z-Media® (synthetic) with H (EPR) seal designation and all ASP® media (synthetic)
Skydrol®	3, 5, 10 and 25 $\mu$ Z-Media® (synthetic) with H.5 seal designation (EPR seals and stainless steel wire mesh in element, and light oil coating on housing exterior) and all ASP® media (synthetic)

## Fluid Compatibility

GH

GHHF

RLT

KF5

SRLT

K9

2K9

3K9

QF5

3QF5

QFD2

QFD5

QF15

QLF15

SSQLF15

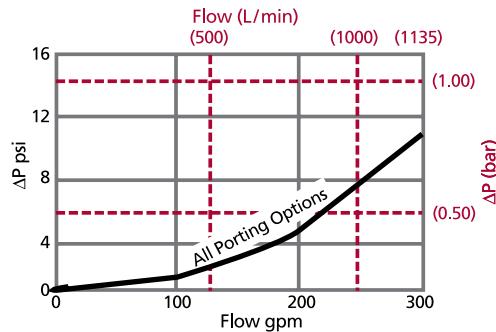
Pressure	Series	Element Part No.	Element selections are predicated on the use of 150 SUS (32 cSt) petroleum based fluid and 3" flange porting with a 30 psi (2.1 bar) bypass valve.			Element Selection Based on Flow Rate
To 500 psi (35 bar)	Z-Media®	16 & 39QZ1	16QZ1	39QZ1		K9
		16 & 39QZ3	16QZ3			2K9
		16 & 39QZ5	16QZ5			3K9
		16 & 39QZ10	16QZ10			QF5
		16 & 39QZ25	16QZ25 & 39QZ25			3QF5
		16 & 39QCLQFZ1	16QCLQFZ1	39QCLQFZ1	39QCLQFZ3	QFD2
		16 & 39QCLQFZ3	16QCLQFZ3		39QCLQFZ3	QFD5
		16 & 39QCLQFZ5	16QCLQFZ5		39QCLQFZ5	QF15
		16 & 39QCLQFZ10	16QCLQFZ10			QLF15
		16 & 39QCLQFZ25	16QCLQFZ25			SSQLF15
		16 & 39QPMLZ1	16QPMLZ1	39QPMLZ1		
		16 & 39QPMLZ3	16QPMLZ3		39QPMLZ3	
		16 & 39QPMLZ5	16QPMLZ5		39QPMLZ5	
		16 & 39QPMLZ10	16QPMLZ10			
		16 & 39QPMLZ25	16QPMLZ25			
Flow		gpm (L/min)	0 0	100 500	200 1000	300 1135

Shown above are the elements most commonly used in this housing.

Note: Contact factory regarding use of E media in High Water Content, Invert Emulsion and Water Glycol Applications. For more information, refer to Fluid compatibility: Fire Resistant Fluids, page 21 and 22.

## $\Delta P_{housing}$

QF5  $\Delta P_{housing}$  for fluids with sp gr = 0.86:



sp gr = specific gravity

Sizing of elements should be based on element flow information provided in the Element Selection chart above.

$$\Delta P_{filter} = \Delta P_{housing} + \Delta P_{element}$$

### Exercise:

Determine  $\Delta P$  at 150 gpm (570 L/min) for QF516QZ3VF40D5 using 200 SUS (44 cSt) fluid.

### Solution:

$$\Delta P_{housing} = 3 \text{ psi } [.21 \text{ bar}]$$

$$\begin{aligned} \Delta P_{element} &= 150 \times .04 \times (200 \div 150) = 8.0 \text{ psi} \\ &\text{or} \\ &= [570 \times (.04 \div 54.9) \times (44 \div 32)] = .57 \text{ bar} \end{aligned}$$

$$\begin{aligned} \Delta P_{total} &= 3.0 + 8.0 = 11.0 \text{ psi} \\ &\text{or} \\ &= [.21 + .57] = .78 \text{ bar} \end{aligned}$$

## $\Delta P_{element}$

$$\Delta P_{element} = \text{flow} \times \text{element } \Delta P \text{ factor} \times \text{viscosity factor}$$

El.  $\Delta P$  factors @ 150 SUS (32 cSt):

16QZ1	.09	39QZ1	.03
16QZ3/	.04	39QZ3/	.01
16QAS3V	.04	39QAS3V	.01
16QZ5/	.04	39QZ5/	.01
16QAS5V	.04	39QAS5V	.01
16QZ10/	.03	39QZ10/	
16QAS10V	.03	39QAS10V	.01
16QZ25	.01	39QZ25	.01
16QCLQFZ1	.07	39QCLQFZ1	.03
16QCLQFZ3	.05	39QCLQFZ3	.02
16QCLQFZ5	.05	39QCLQFZ5	.02
16QCLQFZ10	.04	39QCLQFZ10	.01
16QCLQFZ25	.03	39QCLQFZ25	.01
16QPM1Z1	.08	39QPM1Z1	.03
16QPM1Z3/	.05	39QPM1Z3/	
16QPM1AS3V	.05	39QPM1AS3V	.02
16QPM1Z5/	.05	39QPM1Z5/	
16QPM1AS5V	.05	39QPM1AS5V	.02
16QPM1Z10/	.05	39QPM1Z10/	
16QPM1AS10V	.04	39QPM1AS10V	.01
16QPM1Z25	.02	39QPM1Z25	.01

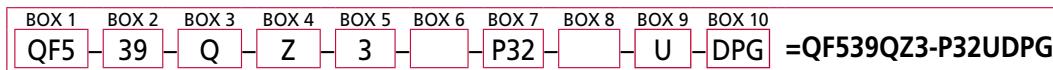
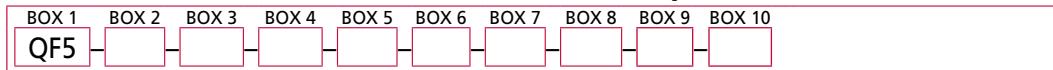
If working in units of bars & L/min, divide above factor by 54.9.

Viscosity factor: Divide viscosity by 150 SUS (32 cSt).

## Pressure Drop Information Based on Flow Rate and Viscosity

**Filter  
Model  
Number  
Selection**

**How to Build a Valid Model Number for a Schroeder QF5:**



BOX 1	BOX 2	BOX 3	BOX 4	BOX 5
<b>Filter Series</b>	<b>Element Length (in)</b>	<b>Element Style</b>	<b>Media Type</b>	<b>Micron Rating</b>
QF5	16 39	Q QCLQF QPML	Z = Excellement® Z-Media® (synthetic) AS = Anti-Stat Pleat media (synthetic) W = W Media (water removal)	1 = 1 µ Z-Media® 3 = 3 µ AS and Z-Media® 5 = 5 µ AS and Z-Media® 10 = 10 µ AS and Z-Media® 25 = 25 µ Z-Media®

BOX 6	BOX 7	BOX 8	BOX 9
<b>Housing Seal Material</b>	<b>Porting</b>	<b>Bypass Setting</b>	<b>Options</b>
Omit = Buna N  H = EPR  V = Viton®	P32 = 2" NPTF  P40 = 2½" NPTF  P48 = 3" NPTF  S32 = SAE-32	F32 = 2" SAE 4-bolt flange Code 61  F40 = 2½" SAE 4-bolt flange Code 61  F48 = 3" SAE 4-bolt flange Code 61	Omit = 30 psi cracking  50 = 50 psi cracking  X = Blocked bypass

<b>BOX 10</b> <b>Dirt Alarm® Options</b>	
	Omit = None
Visual	DPG = Standard differential pressure gauge D5 = Visual pop-up D5C = D5 in cap D5R = D5 mounted opposite standard location
Visual with Thermal Lockout	D8 = Visual w/ thermal lockout D8C = D8 in cap D8R = D8 mounted opposite standard location
Electrical	MS5 = Electrical w/ 12 in. 18 gauge 4-conductor cable MS5LC = Low current MS5 MS10 = Electrical w/ DIN connector (male end only) MS10LC = Low current MS10 MS11 = Electrical w/ 12 ft. 4-conductor wire MS12 = Electrical w/ 5 pin Brad Harrison connector (male end only) MS12LC = Low current MS12 MS16 = Electrical w/ weather-packed sealed connector MS16LC = Low current MS16 MS17LC = Electrical w/ 4 pin Brad Harrison male connector
Electrical with Thermal Lockout	MS5T = MS5 (see above) w/ thermal lockout MS5LCT = Low current MS5T MS10T = MS10 (see above) w/ thermal lockout MS10LCT = Low current MS10T MS12T = MS12 (see above) w/ thermal lockout MS12LCT = Low current MS12T MS16T = MS16 (see above) w/ thermal lockout MS16LCT = Low current MS16T MS17LCT = Low current MS17T
Electrical Visual	MS13 = Supplied w/ threaded connector & light MS14 = Supplied w/ 5 pin Brad Harrison connector & light (male end)
Electrical Visual with Thermal Lockout	MS13DCT = MS13 (see above), direct current, w/ thermal lockout MS13DCLCT = Low current MS13DCT MS14DCT = MS14 (see above), direct current, w/ thermal lockout MS14DCLCT = Low current MS14DCT

**NOTES:**

Box 2. Replacement element part numbers are a combination of Boxes 2, 3, 4 and 5 plus the letter V.  
Example: 39QZ10V

Box 3. QCLQF are CoreCentric® coreless elements – housing includes rigid metal core. QPML are deep-pleated elements with more media and higher dirt holding capacity.

Box 4. For option W, Box 3 must equal Q.

Box 6. All elements for this filter are supplied with Viton® seals. Seal designation in Box 6 applies to housing only. Viton® is a registered trademark of DuPont Dow Elastomers.